#### HEXflo Plate Heat Exchanger | PRODUCT SPECIFICATION

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Established in 1976, Andrews is the leading supplier of gas-fired commercial water heaters in the UK.

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#### -BIM files -CAD files -Brochures -Technical specification sheet -Case studies -Installation manual -User guides -Size-It Tool



# HEXflo Plate Heat Exchanger

The HEXflo plate heat exchanger provides an instantaneous supply of domestic hot water to taps and showers in commercial and public sector buildings. If gas fired water heaters are not a suitable or feasible option, due to design or flue restrictions, plate heat exchangers are an effective alternative, offering the benefits of being economical, flexible and easy to install and use, while also saving space.

The primary heating side is fed from a buffer store that can be heated by gas or biomass boilers, immersion heaters or combined heat and power units. HEXflo can be fitted as a single appliance or, if larger volumes of hot water are required, as a cascade of up to four units.

#### **Technical Specification**



| Features  | Benefits   |
|---|--|
| Wall mounted unit                                       | Less space required within the plant room  |
| Instantaneous delivery of hot water                     | No domestic hot water storage vessel required meaning less space is required in the plant room |
| No flue or gas supply required                          | Flexible location options allow for quicker and cheaper installation                           |
| Available as single or cascade unit options             | Larger volumes of water can be delivered from a small space                                    |
| 56kW brazed heat exchanger                              | Fast heat up time allows for speedy delivery of hot water to the outlets                       |
| Compatible with any heat source (boilers, CHP, biomass) | Energy efficient solution for a wide range of applications                                     |

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#### Specifications

| •                 |  | 56 kW / A100       |
|-------------------|--|--------------------|
| Technical data    | Maximum continuous operating temperature | 95°C               |
| Primary circuit   | Maximum excess operating pressure        | 6 bar              |
|                   | Kv value                                 | 3.6                |
|                   | Opening pressure check valve             | 35 mbar            |
|                   | Fluid                                    | Heating circuit    |
|                   | Pump type                                | Wilo AS 15/6-3     |
|                   | Maximum power consumption                | 93 watts           |
| Secondary circuit | Maximum excess operating pressure        | 10 bar             |
|                   | Kv value                                 | 3.1                |
|                   | Fluid                                    | Potable water      |
|                   | Pump type                                | Wilo ZRS 15/4-3 Ku |
|                   | Power consumption pump (speed 3)         | 55 watts           |
|                   | Heat exchanger                           | Brazed copper      |
|                   | Weight                                   | 24.59 kg           |
|                   |  |                    |

#### Dimensions

|   | 56 kW |
|---|-------|
|   | [mm]  |
| D | 260   |
| W | 500   |
| Н | 860   |

#### Sizing Guide

| Maximum DHW flow @60°C (I/min)                  | 30  | 60  | 90   | 120  |
|---|-----|-----|------|------|
| Minimum required buffer storage volume (litres) | 500 | 800 | 1200 | 1500 |
| Buffer storage power (kW)                       | 70  | 140 | 210  | 280  |
| Required power from back-up heat sources (kW)   | 30  | 60  | 90   | 120  |
| Number of stations required                     | 1   | 2   | 3    | 4    |
| Cascade control set                             | 0   | K2  | К3   | K4   |

This table is designed as a rough guide. There are many variables and it does not replace the need for full planning and sizing. The table compares typical buffer storage sizes against required boiler power to achieve 60°C domestic hot water temperature at a given flow rate. It is important to take into account blended system diversity or coincidence factors when calculating the peak volume flow.

#### Accessories

|                         | 56 kW   |
|-------------------------|---------|
| Description             | Part No |
| Cascade K2 control pack | 5142676 |
| Cascade K3 control pack | 5142677 |
| Cascade K4 control pack | 5142678 |
| K connection kit        | 5142679 |
| Cascade mounting frame  | 5142801 |

#### **Cascade Mounting Frame**

| Features   | Benefits  |
|--|---|
| Allows for quick assembly<br>without the need for drilling walls   | Saves time<br>on site                                     |
| Can be assembled using<br>back to back cascade<br>configurations   | Smaller footprint<br>requirements within<br>the plantroom |
| Floor fixings allow the frame to be<br>securely fixed away from a wall to<br>allow mechanical and electrical<br>services to pass behind the unit | Saves time not<br>having to re-route<br>pipes or cables   |
| Supplied with all mountings for<br>the HEXflo unit, cascade kit<br>and pipework  | To allow quick and easy installation                      |

#### HEXflo schematic







# **Heating Buffer Tanks**

Andrews Water Heaters offer a range of buffer tanks for the storage of heating water for use with HEXflo plate heat exchangers. Heat can be supplied via commercial boiler plant, biomass boilers and or solar thermal collectors.

The buffer tanks have additional connections for further heat generators where multiple heating sources exist in complex systems.



| Features                         | Benefits  |
|----------------------------------|---|
| 100mm foam insulation            | Reduces heat losses, improves energy efficiency and cost savings  |
| Immersion heater boss            | Allows electrical immersion heater to be easily installed for a secondary<br>back up heat source, reducing the risk of down time in the event of a<br>primary circuit heat source failure |
| Internal water separation plates | Allows the use of high temperature and low temperature water to be used via different heat sources which can help to reduce running costs   |
| Clean out door                   | Ease of access for servicing and cleaning   |

Schematic Side View G 11/2 x 48 female thread Electrical immersion Sensor clamp (4x heater G 1½ x 100 female Separation sheet -□ ⊂ θ 0 🗉 🖵

Top View

#### **Technical Data**

Model 800 900 1500 Drawing Ref. Part Number 7659118 7659119 7659120 Connection size 770 900 1400 Nominal content L 260 260 380 G 1.5" F Connection 1, 2, 3 mm DN40 Connection 4 & 5 680 760 825 DN41 G 1.5" F mm 1090 1260 1350 G 1.5" F Connection 6 & 7 DN42 mm 1475 G 1.5" F Immersion heater 1155 1340 DN43 mm Connection 8, 9, 10 1500 1770 1760 DN44 G 1.5" F mm 1775 2058 2097 Total height mm 790 790 1000 Diameter (without insulation) mm Diameter (with insulation) 990 990 1200 mm 122 134 206 Weight (empty) kg

